



Dart Aerospace Ltd.
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Tel (613) 632-5200

D3558-9

Job Sheet 169574



2

Part No: D3558-9

Job Qty: 10 ea

Part Name: Gasket Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 12/13/17

Job Tracking No:

Due Date: 12/22/17

Created By: Mario Poulin

Type: Stock

Description:

Customer: Pacific Helicopters Pty - Asia Pacific (CPAC102)

PO Box 342, Goroka, Eph Papua, , 441 Papua New Guinea ph:011 675 732 1833 fx:011 (675) 5321503.

Note: DWG REV B IPP Rev:A New Issue 07.06.12 EC IPP Rev:B Rev B dwg 07-12-06 DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea		12/21/17	0.00	0.00	Start Up Waterjet		SC
100	Waterjet	10 pcs		12/22/17	0.08	0.43	Waterjet1		SC
110	QC	10 pcs		12/22/17	0.00	0.00	QC2 Waterjet-2		SC
120	QC	10 pcs		12/22/17	0.00	0.00	QC8-2		PD 17.12.21
130	Packaging	10 pcs		12/22/17	0.00	0.00	Packaging3		AT 57039
140	QC21-SA	10 Ea		12/22/17	0.00	0.00	QC21		

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MNE060S.063 M138133	4	201	0	0

Part Specifications

Specifications could not be found.

Plex 12/13/17 4:09 PM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS				
Part No. _____		Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	
NCR No. _____		Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	
		Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	
		Large Fab ☐	Composite ☐	Supplier ☐		

Date : _____	Step #: _____	QTY Effective : _____	MRB (QSI042) Approval
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Description Work Order Deviation	
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Start up Operation Mfg Date: 12/15/17 Job No: 169574 D3558 - 9 Change No: Operation: Revision: PART NO: Gasket Fwd	Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval
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Root Cause Environment ☐ No Re-verification Design ☐ Operator Doc/Data ☐ Offset/Setup Equip/Tooling ☐ Supplier Handling/Pre ☐ Training Material ☐ Use for Testing Internal Transport ☐ Poor Information Tribal Knowledge ☐ Rushing LOA ☐ Product Improvement Substation ☐ Process Improvement Past Expiry Date ☐ Manufacturing Process Misidentified ☐ Past Due	Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Off-set ☐ Mis-labeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐
OTHER : _____				

DART AEROSPACE LTD		Work Order:	169574
Description: Gasket		Part Number:	D3558-9
Inspection Dwg: D3558 Rev: B		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

☒ First Article ☐ Prototype

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.19	+0.005/-0.001	0.194	1		VCR2	
0.30	+/-0.030	0.309	1		Tape	
0.30	+/-0.030	0.309	1			
0.38	+/-0.030	0.38	1			
2.06	+/-0.030	2.06	1			
2.73	+/-0.030	2.73	1			
2.90	+/-0.030	2.90	1			
5.80	+/-0.030	5.80	1			
11.60	+/-0.030	11.60	1			
17.40	+/-0.030	17.40	1			

Measured by:	Sc	Audited by:		Prototype Approval:	N/A
Date:	17/01/15	Date:		Date:	N/A

Rev	Date	Change	Revised by	Approved
A	08.07.24	New Issue	KJ/DD	